



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2214

Job Sheet 167802



Part No: D2214

Job Qty: 2 ea

Part Name: Window, Inside



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Created By: Mario Poulin

Due Date: 11/17/17

Description:

Type: **SOLD**

Customer: Rotorcraft Support Inc (CROTO01)

Rev C.

16425 Hart Street Van Nuys, CA, 91406 USA ph:(818) 997-7667 fx:(818) 997-1513.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/16/17	0.00	0.00	Start Up Container		OK 17/12/04
100	Waterjet	2 pcs		11/16/17	0.00	0.33	Waterjet1		OK 17/12/04
110	QC	2 pcs		11/16/17	0.00	0.00	QC2		OK 17/12/04
120	QC	2 pcs		11/16/17	0.00	0.00	QC8		OK 17/12/06
130	Small Fab	2 pcs		11/16/17	0.00	1.00	Small Fab		OK 17/12/06
140	QC	2 pcs		11/16/17	0.00	0.00	QC5		38
150	Small Fab	2 pcs		11/17/17	0.00	0.33	Small Fab		9-85
160	Packaging	2 pcs		11/17/17	0.00	0.00	Packaging3	57452	AT
170	QC21-SA	2 Ea		11/17/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D2214 ***HOLES ARE MADE ON THE MILL CONV*** Dwg Rev: C Prog Rev: C
Descriptions: 2-Deburr if necessary
130 - 1-Cut D2462 Seal to length and Install around edge 2-Transfer holes through seal 3-Attach small DART logo labels
D2728-1as per template DT 8223
150 - Wrap window in cellophane wrap

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MACRLICS.125	2	2,391	0	0
130-Small Fab	D2462 F115832	7	279	0	0

11.12.04
D2728-1

Part Specifications

Specifications could not be found.

Plex 12/4/17 2:34 PM dart.lacelle.linda

102

QC2

105

Mill conv.

Drill Holes as per dwg.

DART
AEROSPACE
S017131



Window, Inside

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CANADA
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PART NO: D2214
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/04/17
Job No: 167802

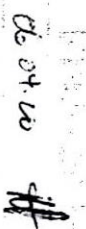
DART AEROSPACE LTD		Work Order:	1167802
Description: Window		Part Number:	D2214
Inspection Dwg: D2214 Rev: C			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by: <i>pe</i>	Audited by:	Prototype Approval:	N/A
Date: <i>17/12/04 12/6/05</i>	Date:	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.11.20	New Issue	KJ/JLM	
B	08.04.11	Dimensions updated	KJ/DD	



Technical drawing of a rectangular plate with dimensions and tolerances. The drawing shows a rectangular plate with a total width of 13.50 and a total height of 8.50. The plate has a top flange with a thickness of 0.313 and a bottom flange with a thickness of 0.625. The top flange has a width of 6.938, and the bottom flange has a width of 6.125. The plate has a central hole with a diameter of $\phi 0.156$ (TYP). The distance between the center of the hole and the left edge is 6.125, and the distance between the center of the hole and the right edge is 0.625. The distance between the center of the hole and the top edge is 0.313, and the distance between the center of the hole and the bottom edge is 0.625. The plate has a corner radius of R0.250 (TYP). The drawing includes various dimension lines and arrows indicating the locations and values of the dimensions and tolerances.

10/8/02

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